

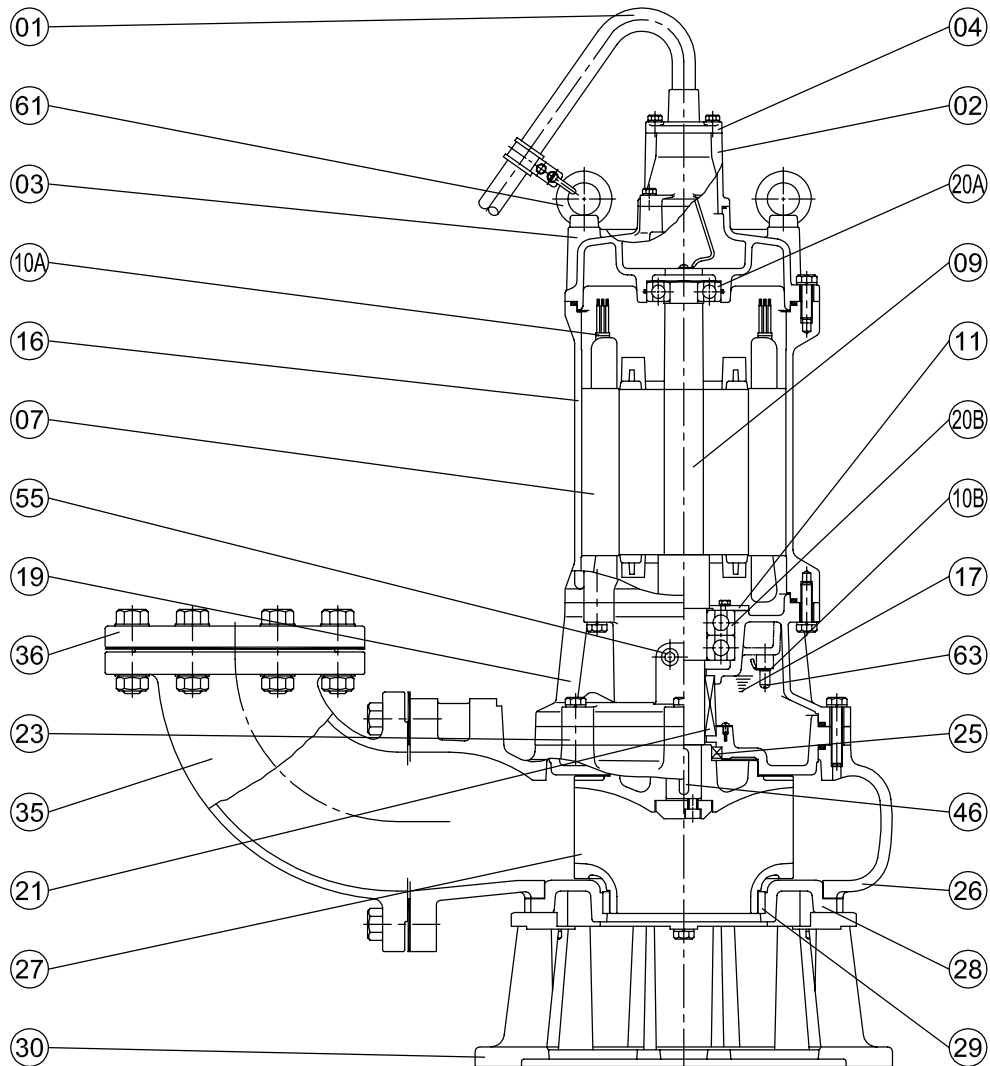
HCP PUMP

SECTIONAL DRAWING

No:SE-AF61532

Date:2003-07

MODEL: AF-615;AF-620(60Hz);AF-815;AF-820



No.	Part name	Material	QTY	Remark
01	Cable	3PNCT	1	
02	Cable base	FC-200	1	
03	Upper cover	FC-200	1	
04	Cable base cover	FC-200	1	
07	Stator		1	
09	Shaft(with Rotor)	SUS420J2	1	
10A	Auto-cut		3	
10B	Water derector sensor		1	
11	Bearing fixer	SS41	1	
16	Motor frame	FC-200	1	
17	Lubricant	Turbine oil #32	1	
19	Bearing bracket	FC-200	1	
20A	Upper bearing		1	
20B	Lower bearing		2	
21	M. seal	CA VS CE SIC VS SIC	1	
23	M. seal bracket	FC-200	1	

No.	Part name	Material	QTY	Remark
25	Oil seal	NBR	1	
26	Casing	FC-200	1	
27	Impeller	FC-200	1	
28	Casing cover	FC-200	1	
29	Impeller bush	BC6	1	
30	Footing	FC-200	1	
35	Coupling	FC-200	1	
36	Flange	FC-200	1	
46	Impeller key	SUS304	1	
47	Packing (1 set)		1	
55	Oil plug	SUS304	2	
61	S.T. chain (Eye bolt)	SUS304	2	
63	M. seal water detector		1	